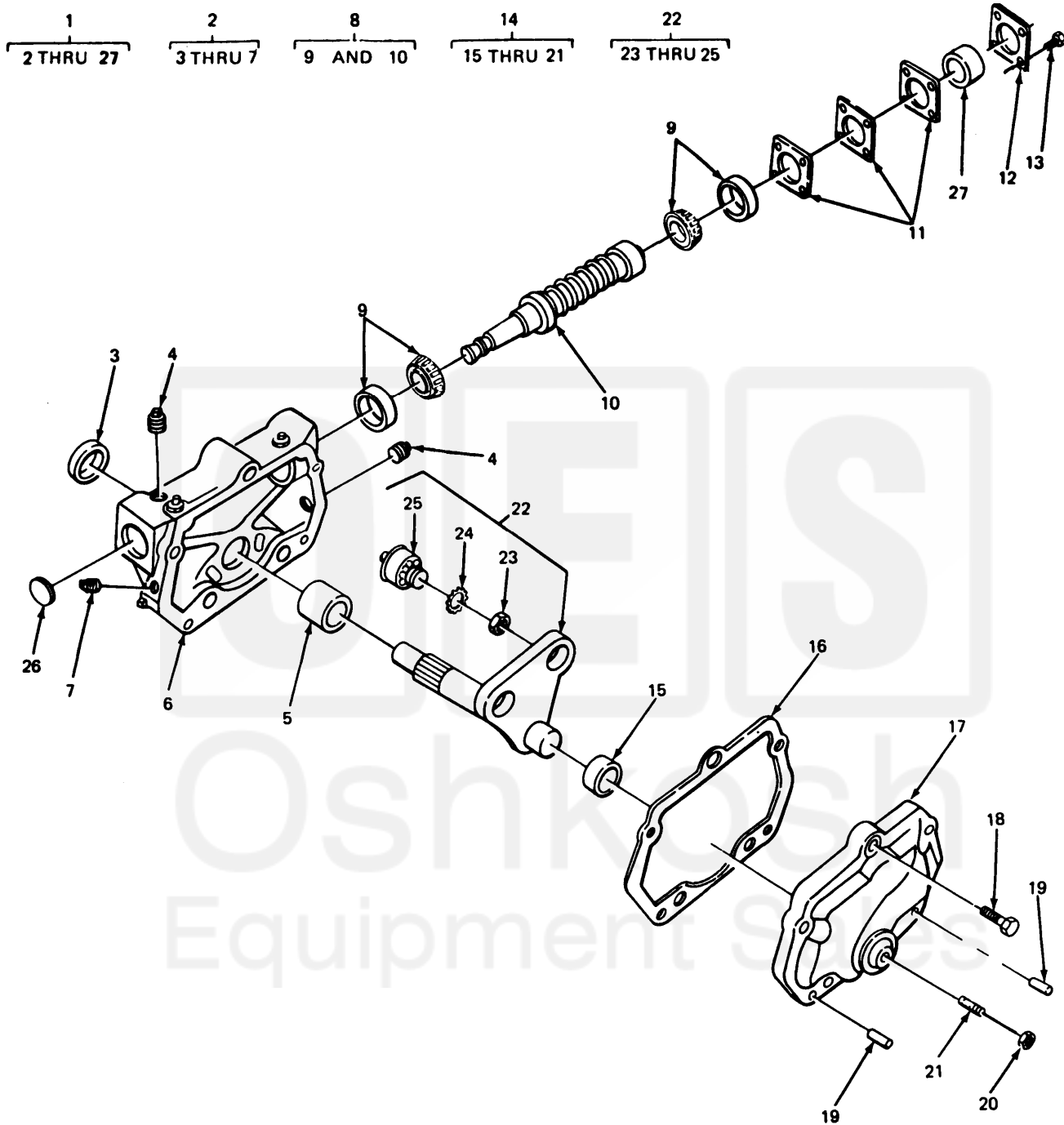


SECTION II

TM 9-2320-270-34P



TA239542

FIGURE 221. STEERING GEAR HOUSING AND RELATED PARTS.

Current part is item (27) on diagram. Available at www.oshkoshequipment.com

SECTION II				TM9-2320-270-34P		
(1)	(2)	(3)	(4)	(5)	(6)	
ITEM NO.	SMR CODE	FSCM	PART NUMBER	DESCRIPTION AND USABLE ON CODE (UOC)	QTY	
GROUP 1401 MECHANICAL STEERING GEAR ASSEMBLY						
FIG. 221 STEERING GEAR HOUSING AND RELATED PARTS.						
1	PAFFF	77640	TD68009	STEERING GEAR	1	
2	XDFFF	77640	TD672005S2	HOUSING ASSEMBLY STEERING GEAR	1	
3	PAFZZ	77640	032164	SEAL,PLAIN LEVER SHAFT AND SIDE OF HOUSING	1	
4	PAFZZ	16004	A-18510	PLUG,PIPE STEERING GEAR	2	
5	PAFZZ	77640	678017	BUSHING STEERING GEAR HOUSING AND LEVER SHAFT ASSEMBLY	1	
6	XAFZZ	77640	TD672005	HOUSING STEERING GEAR	1	
7	PAOZZ	24617	444583	PLUG,PIPE HOUSING	2	
8	XDFFF	77640	TE673053S1	CAM ASSEMBLY STEERING GEAR	1	
9	PAFZZ	77640	400056S1	BEARING UNIT,ROLLER ASSEMBLY	2	
10	PAFZZ	77640	TE673053	CAM,CONTROL STEERING GEAR	1	
11	PAFZZ	77640	033136	SHIM 0.002 IN. THICK	1	
11	PAFZZ	77640	033137	SHIM 0.003 IN. THICK	1	
11	PAFZZ	77640	033138	SHIM 0.010 IN. THICK	1	
12	XAFZZ	77640	402319	COVER HOUSING,LOWER	1	
13	PAFZZ	77640	03286	SCREW,CAP,HEXAGON HEAD,BOTTOM COVER TO HOUSING	4	
14	XAFFF	77640	TD675001S1	COVER ASSEMBLY	1	
15	PAFZZ	77640	066046	BUSHING,SPECIAL SIDE COVER AND LEVER SHAFT ASSEMBLY	1	
16	PAFZZ	77640	TE679001	GASKET SIDE COVER	1	
17	XAFZZ	77640	TD675001	COVER STEERING GEAR HOUSING,SIDE.	1	
18	PAFZZ	77640	020190	BOLT,ASSEMBLY WASH HEAD,SIDE COVER TO HOUSING	3	
19	XDFZZ	77640	040101	PIN,DOWEL SIDE COVER TO HOUSING, FIRST SERVICE	4	
19	XDFZZ	77640	040102	PIN,DOWEL SIDE COVER TO HOUSING, SECOND SERVICE	4	
20	PAFZZ	77640	025031	NUT,LOCK,HEXAGON ADJUSTING SCREW	1	
21	PAFZZ	58275	630651	SETScrew SIDE COVER TO LEVER SHAFT ASSEMBLY	1	
22	PFFZZ	77640	TD674100A1-500	LEVER SHAFT ASSEMBLY	1	
23	PAFZZ	77640	025084	NUT,PLAIN,HEXAGON	2	
24	PAFZZ	77640	028015	WASHER,KEY	2	
25	PAFZZ	77640	044949A1	BEARING,BALL,ANNULA ASSEMBLY	2	
26	PAFZZ	77640	032324	SEAL,PLAIN ENCASED CAM AND UPPER HOUSING	1	
27	PFFZZ	77640	032486	SEAL	1	

END OF FIGURE

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